



**80% Organic Cotton**  
**20% Recycled Polyester**

**TIE & DYE FABRIC**

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
Overall	★★★★	★★★★	★★★★	N/A	★★★★	N/A
Remark	To cover the tie & dye pattern: Use either dark coloured ink or multiple layers of light coloured ink.	Use an anti-migration layer to avoid transparency of tie & dye pattern.	Use an anti-migration layer to avoid transparency of tie & dye pattern.	N/A	Transfer including anti-migration layers to be used to avoid transparency of tie & dye pattern	N/A
Recommended curing mode	Dryer conveyor (recommended) or Heat press. Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	N/A	Heat press	N/A
Curing temperature	160 – 180°C	160 – 170°C	145 – 170°C	N/A	Follow supplier instructions	N/A
Curing time	3,5 min. wet on dry 7 min. wet on wet	2 – 4 min. depending on the print (on. of layer, amount of ink ...)	2 min.	N/A	Follow supplier instructions (max. temperature 180°C)	N/A
Pretreatment	The quantity of pretreatment solution will depend on artwork & fabric:  -For the white ink base layer: Amount higher,  - For sweatshirts: Amount higher than for teeshirts.	N/A	N/A	N/A	N/A	N/A